

Amendments to the Specification:

Please amend the second paragraph beginning on page 3, at line 7 as shown below:

The substrate further comprises one or more bosses extending from the back surface. The method includes the step of forming ~~openings~~ holes which serve to locate the formed sheet relative to the substrate. The step of attaching the formed sheet to the substrate comprises placing the formed sheet on the substrate so that at least one of the bosses extends through the ~~openings~~ holes. The step of attaching the formed sheet to the substrate may also involve heat staking or upsetting the bosses extending through the holes in the formed sheet.

Please amend the second paragraph beginning on page 6, at line 6 as shown below:

Referring now to Figure 2, an insert panel 10 is depicted having a base 20 which may be flat or contoured and a formed or characterizing topography 15. In Figure 2, the curved lines 15 suggest, for example, a wood grain finish. They are not meant to represent contour lines. A plurality of holes or openings 25 extend through the base 20. The ~~openings~~ holes may be round ~~[[holes]]~~, as shown, or, alternatively, slits, keyholes or a variety of other shapes. A stiffening structure (not shown) can be added if desired to increase the rigidity of the insert panel 10.